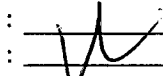
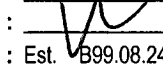


Date: Wednesday, 07/02/2007 8:22:05 AM
User: Linda Lacelle







Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : RESTRICTOR ELBOW
Job Number : 30669	
Estimate Number : 10927	
P.O. Number : N/A	Part Number : D2005011
This Issue : 07/02/2007 S.O. No. : N/A	Drawing Number : D2005 REV C
Prsht Rev. : NC	Project Number : N/A
First Issue : N/A Type : SMALL / MED FAB	Drawing Revision : C
Previous Run : 27300	Material : N/A
Written By : 	Due Date : 14/02/2007 Qty: 2 Um: Each
Checked & Approved By : 	
Comment : Est. B99.08.24 Re-format DM/EC	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	AN838J	Elbow,Bulkhead-M-Flare
 		
Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s) Elbow,Bulkhead-M-Flare Pick: Qty Part Number Description Batch 1 AN833-8J Elbow <u>M101331</u>		
2.0	D2005003	Restrictor
 		
Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s) Restrictor Pick: Qty Part Number Description Batch 1 D2005-003 Restrictor <u>M19073</u>		
3.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
 		
Comment: SMALL / MED FAB Machine elbow P/N: AN833-8J per Dwg. D2005-011 Press fit D2005-003 restrictor in place as per Dwg. D2005-011 Note:(15° chamfer towards inside of fitting) Stake restrictor in place using clean ballpeanhammer to tap down edge. Polish smooth finish Scribe P/N: D2005-011		

SB 07/02/07 ②

SB 07/02/07 ②

FF 07-02-07 2

Date: Wednesday, 07/02/2007 8:22:05 AM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: RESTRICTOR ELBOW

Job Number: 30669

Part Number: D2005011

Job Number:



Seq. #:

Machine Or Operation:

Description :

4.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

SB 07/02/07 (2)

5.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: PPA

PC 7/2/07 (2)

6.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

(2)
07/02/07

Job Completion

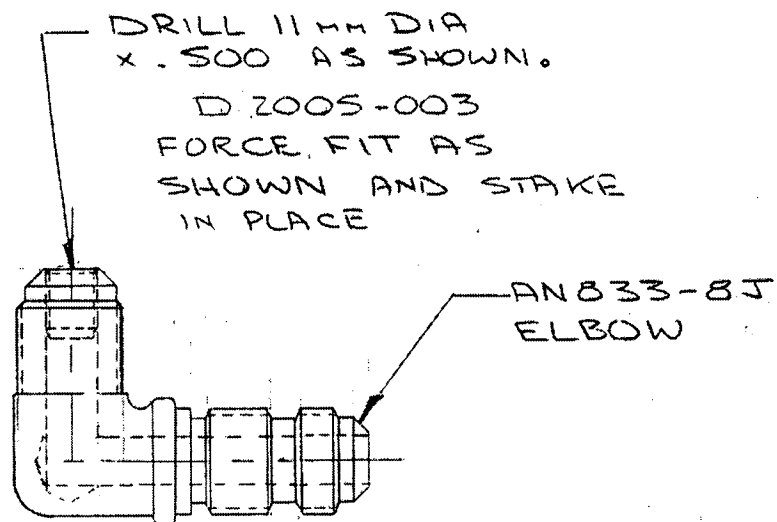


U 07/02/07



DESIGN BRADLEY	DRAWN BY BRADLEY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2005-011	REV C SHEET 1 OF 1
DATE 96.04.17		TITLE RESTRICTOR ELBOW	
C		REDRAWN 96.04.17 <i>[Signature]</i>	

RELEASED
97/09/03 DS



DETAIL OF D2005-011

SCALE 1:1

W/O 30669